Halbran specification — before / after

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1 parameter amended · fictional document

Fictional document — demonstration example

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Fictional document, produced for demonstration. **This document does not say whether the change is acceptable.** That is a question for engineering; it equips the question, it does not settle it.

The two product sheets compared

Parameter	Sheet of 12/03/2023	Sheet of 21/07/2026	Difference
Material	EPDM	EPDM	—
Hardness	**72 Shore A**	**68 Shore A**	**−4**
Temperature range	−40 to +120 °C	−40 to +120 °C	—
Cord diameter	3.5 mm	3.5 mm	—
Commercial reference	7741-B	7741-B	**unchanged**

> **The commercial reference has not changed.** That is what makes the difference invisible along the whole chain: the order, the receipt and the invoice all carry the same code, and only the technical sheet differs.

What the qualification file says

Item	Content	Source
Sealing test	Carried out in 2023	Report QUAL-2023-041
Seal hardness as a test input	**72 Shore A**	Report QUAL-2023-041, § 2.3
Test pressure	6 bar	Report QUAL-2023-041
Conclusion	Conforming	Report QUAL-2023-041

Hardness appears explicitly as an input parameter of the test. That is not an inference: it is a line of the report, reproduced here with its paragraph reference.

The question prepared for the supplier

"Your product sheet for reference 7741-B was updated on 21 July 2026 and states a hardness of 68 Shore A, against 72 on the sheet of 12 March 2023. The commercial reference is unchanged.

Is this a change of formulation, or a correction of the earlier sheet? If a change, from which batch does the delivered product carry this characteristic?"

> **The second question is what governs everything that follows.** If it is a sheet correction, earlier deliveries were already at 68 — an entirely different subject from a change dating to July.

What is attached for engineering

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View on the effect of 68 Shore A with regard to QUAL-2023-041: ☐ no effect · ☐ requalification required · ☐ further information needed: .....

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