18 months of readings — 41 drifts replayed

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Document issued on 09/11/2026

41 million measurements, 128 control points · fictional document

Fictional document — demonstration example

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Fictional document, produced for the demonstration. **A drift is a run of measurements moving steadily away from the target while staying, at first, inside the permitted range.** That is the moment recoverable by a setting change, with nothing sent to the scrap bin.

What reviewing the history established

Finding	Value	Reading
Measurements reviewed	**41 million**	18 months, 128 points, 4 presses
Real drifts found	**41**	Confirmed by a scrap ticket or a batch sort
Drifts announced in the readings before the part	**35 of 41**	**They were readable; what was missing was continuous review**
Drifts that appeared on the 106 lightly watched points	**29 of 41**	**It is not the sensitive points that cost**

Detection time, and what it represents in parts

Measure	Today	With continuous reading	Gap
Average time from first sign to detection	**4 h 20**	**11 minutes**	**Divided by 23**
Parts made during that time	**5,400**	**230**	At 1,250 parts an hour per press
Usual outcome	Batch sort	**Setting change on a running press**	—

Over a year, on the slow-drift share

Element	Value
Slow drifts over twelve months	**27**
Parts exposed, detection at 4 h 20	**146,000**
Parts exposed, detection at 11 minutes	**6,200**

Proposed go-live: the production manager picks three past drifts he knows by heart, and the agent shows what its readings would have displayed, hour by hour. **The judgement rests on lived cases, not on a promise.**

Request a demo with your own documents

This document is a fictitious example. To see the agent work on your own documents, request a demo from its page.

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