



18 months of readings — 41 drifts replayed

LINDBERGH FORMATION — 16 rue de Maillé, 91310 Montlhéry, France · Companies register (RCS) Evry 817 946 114

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41 million measurements, 128 control points · fictional document

Fictional document — demonstration example

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Fictional document, produced for the demonstration. **A drift is a run of measurements moving steadily away from the target while staying, at first, inside the permitted range.** That is the moment recoverable by a setting change, with nothing sent to the scrap bin.

What reviewing the history established

Finding	Value	Reading
Measurements reviewed	41 million	18 months, 128 points, 4 presses
Real drifts found	41	Confirmed by a scrap ticket or a batch sort
Drifts announced in the readings before the part	35 of 41	They were readable; nobody had time to read them
Drifts that appeared on the 106 lightly watched points	29 of 41	It is not the sensitive points that cost

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Detection time, and what it represents in parts

Measure	Today	With continuous reading	Gap
Average time from first sign to detection	4 h 20	11 minutes	Divided by 23
Parts made during that time	5,400	230	At 1,250 parts an hour per press
Usual outcome	Batch sort	Setting change on a running press	—

Over a year, on the slow-drift share

Element	Value
Slow drifts over twelve months	27
Parts exposed, detection at 4 h 20	146,000
Parts exposed, detection at 11 minutes	6,200

Proposed go-live: the production manager picks three past drifts he knows by heart, and the agent shows what its readings would have displayed, hour by hour. **The judgement rests on lived cases, not on a promise.**

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