128 ranges replayed over 18 months

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What ranges written in 2019 produce today · fictional document

Fictional document — demonstration example

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Fictional document, produced for the demonstration. **A range is the interval within which a measurement is judged conforming, lower and upper bound, set by the quality department control point by control point.** The agent applies the plant's own ranges exactly as written and displays them with every alert, date and signatory included.

The state of the range register

Finding	Value	Reading
Ranges written	128	One per control point
Written at press commissioning, in 2019	**96**	**Correct, but never replayed since**
Reviewed since	32	All following a customer complaint

What ranges alone produced over 18 months

Measure	Value	Consequence

Out-of-range alerts	**3,100**	—
Real drifts	**41**	—
Share of useful signals	**1.3 %**	**One alert in seventy-six**
Observed shop-floor response	—	**Watching cut back to 22 points out of 128**

The cause fits in one sentence, and it is not a drafting fault: a range judges a single measurement. **A drift is never a single measurement** — it is a run that moves, and it is perfectly readable before it reaches the bound.

What the agent adds to the register

Contribution	Content	Who decides
Display	**The range, its date and its signatory, with every alert**	—
Replay	**Every range run across 18 months of readings**	—
Costed proposals	**9 trend rules and 1 tightened range, measured on the history**	**The production manager signs**
Entry into service	At the next shift start-up	**After signature**

What the signature brings: a signed rule stands up in an audit, and that is precisely what makes it defensible in front of a customer. **The writing and the measuring are done; the decision takes ten minutes, on figures.**

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