



Settings sheet — replayed on 9 identical cases

LINDBERGH FORMATION — 16 rue de Maillé, 91310 Montlhéry, France · Companies register (RCS) Evry 817 946 114

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Ready to sign, in force at the next start-up · fictional document

Fictional document — demonstration example

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Fictional document, produced for the demonstration. **The sheet is not a suggestion: it is the setting the plant's own setters applied nine times, set down clearly and measured on its outcomes.** Bringing it into force belongs to the production manager.

The setting requested

Parameter	Change	Scope
Back pressure	−3 bar	Press 3 only
Holding time	+0.4 seconds	Press 3 only
When it applies	Start of the 2 p.m. shift	—

What the history says about this setting

LINDBERGH FORMATION — a simplified joint-stock company with share capital of €250,000 · Registered office: 16 rue de Maillé, 91310 Montlhéry, France · Companies register (RCS) Evry 817 946 114 · SIRET 817 946 114 00029 · VAT FR 60 817 946 114 · "Blue Lemon Agent" trade mark · Training-provider registration no. 119 108 635 91 (Île-de-France prefect — this registration does not amount to State approval) · Qualiopi certified, no. 03896, for the "training actions" category · contact@bluelemonagent.ai · dpo@bluelemonagent.ai · Hosted in France.

Finding	Value	Reading
Cases where this setting was applied	9	By the plant's own setters
Return to target value	38 minutes on average	Measured continuously
Following batches scrapped	0 out of 9	—
Cases where a different setting was tried	2	Both batches were sorted

The enhanced inspection proposed alongside

Element	Value	Cost
Sampling frequency	Every 15 minutes instead of every 2 hours	—
Duration	4 hours	40 minutes of laboratory time
What it brings	—	The proof that the setting has taken hold

The second route, prepared in advance

If the temperature has not come down within 40 minutes, word goes out that **minute** and the second route's file is already assembled: the one from the two cases where the valve had to be changed. **The press 3 valve carries 2,100 hours on the CMMS counter; the nine previous replacements took place between 1,900 and 2,400 hours. Replacing it at the next planned shutdown, in eleven days, avoids doing it as an emergency on a Sunday.**

For the production manager to sign: bringing the sheet into force at the 2 p.m. start-up, and the chosen slot for replacing the valve: _____

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